













# **Technical features**

## **Power supply**

Three-phase voltage from 24V to 690V, 50Hz or 60Hz or single-phase 100-130V, 60Hz and 200-240V, 50Hz (single-phase types are supplied without capacitor); suitable for use with an inverter from 20Hz to the base frequency with constant torque load profile.

## **Polarity**

2, 4, 6 and 8 standard poles, 10 and 12 poles on request.

## **Conformity with European Directives**

Low voltage 73/23/CE; Electromagnetic Compatibility 89/336/CE

## **Reference Regulations**

EN 60034-1, EN 50081-1, EN 50081-2, EN 50082-1, EN 50082-2, IEC/EN 61241-0, IEC/EN 61241-1

### Functioning

Continual service (S1) at maximum declared centrifugal force and electric power. Intermittent services are also possible depending on the type of vibrator and the operating conditions. For detailed information, contact our technical assistance office.

## **Centrifugal force**

Range extended up to 26000 Kgf. (254 kN), with centrifugal force adjustable from 0 to 100%.

# **Mechanical protection**

IP 66 according to IEC 529, EN 60529.

# **Shock-proof protection**

IK 08 according to IEC 68, EN 50102.

## **Insulation class**

Class F (155°C), class H (180°C) on request.

## **Tropicalization**

Standard on all vibrators, with vacuum impregnation up to gr. AF 33 and 35, with "drop by drop" trickle system for larger sizes.

## **Environmental temperature**

From -30°C to +40°C. Versions for higher or lower temperatures are available on request.

## Vibrator heat protection

Standard PTC rated thermistor heat detectors 130°C (DIN 44081-44082) from size 70, on request for smaller sizes. On request, thermistors with different temperatures and anticondensation heaters.

# Fixing of the vibrator

In all positions and therefore without restriction.

### Lubrication

All vibrators are lubricated in the factory and do not require further lubrication if used in

normal operating conditions. In heavy duty operating conditions periodical re-lubrication may be applied to size 35 and larger.

#### Terminal box

Large fixed electrical connections. Special shaped terminals allow to fix the power supply cable, protecting it from loosening.

### Electric motor

Three-phase asynchronous type. Designed for maximum starting torques and torque curves specific to requirements of vibrating machines. insulated windings using vacuum encapsulating up to size 35; using the "drop by drop" trickle system with class H resin for larger sizes. The rotor is die cast aluminium.

### Casing

In high-tensile aluminium alloy up to size 35, in ductile cast iron for larger sizes. Patented shape that improves heat dispersion and lowers normal working temperature at full load.

## **Bearing flange**

Constructed in cast iron (ductile or grey) or in aluminium with steel bearing seat. The geometry of the flange transmits the load to the casing uniformly.

# **Bearings**

Custom made with particular geometry, especially designed for Italvibras, suitable to support both high radial and axial loads.

### Motor shaft

In treated steel alloy (Isothermic hardening) resistant to stress.

## **Eccentric weights**

Allow continual adjustment of the centrifugal force. This adjustment is realized by a graduated scale, which expresses the centrifugal force as a percentage of the maximum centrifugal force.

A patented system (patent N°MO98A000194), called ARS, prevents adjustment errors.

## Weight covers

In aluminium alloy. On request, weight covers in stainless steel AISI 316 are available for some models.

## **Painting**

Electrostatic surface treatment based on polymerised epoxy polyester powder in oven at 200°C. Tested in salt spray for 500 hours.